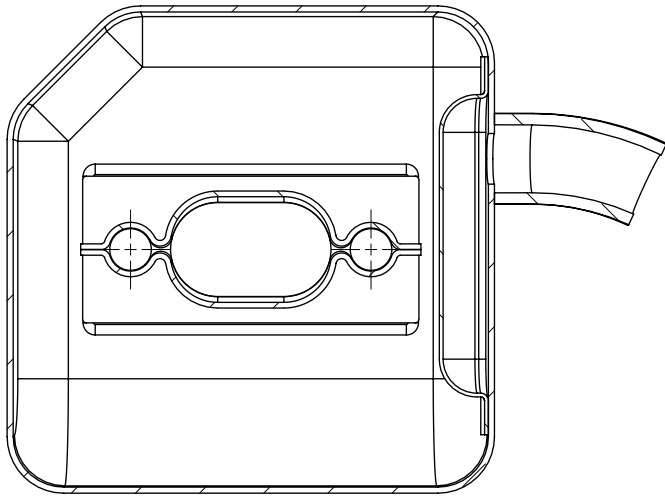
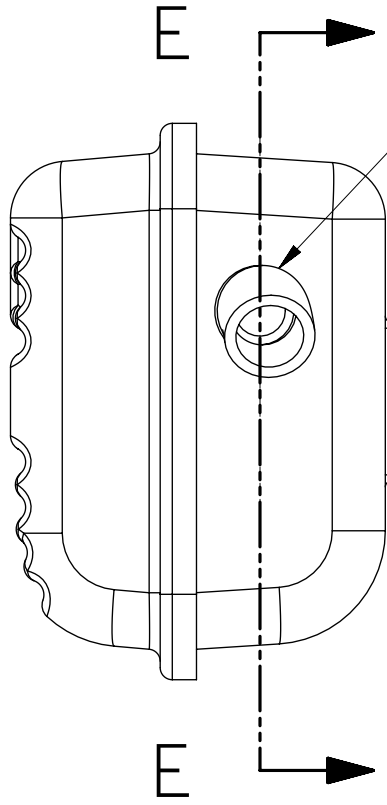
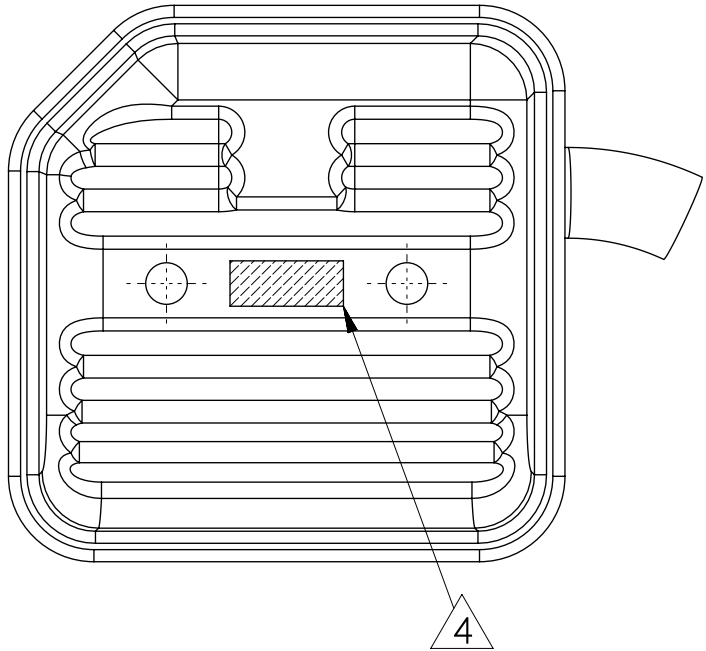
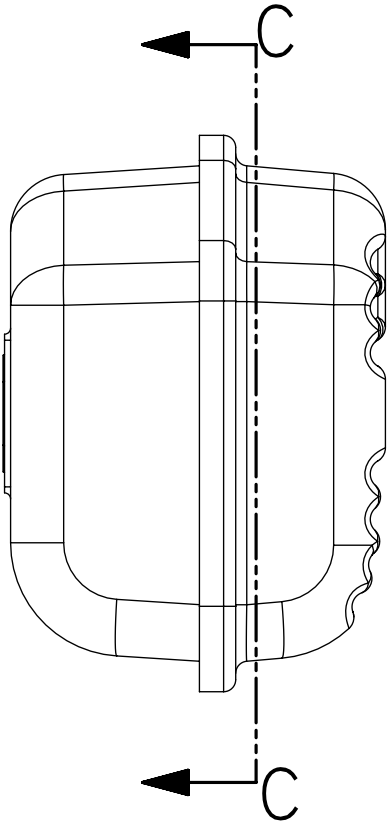
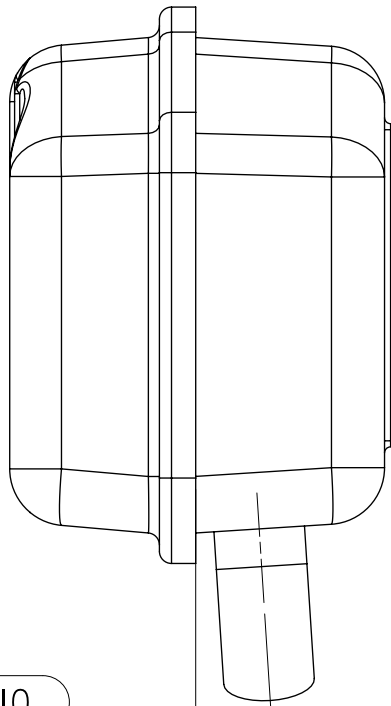
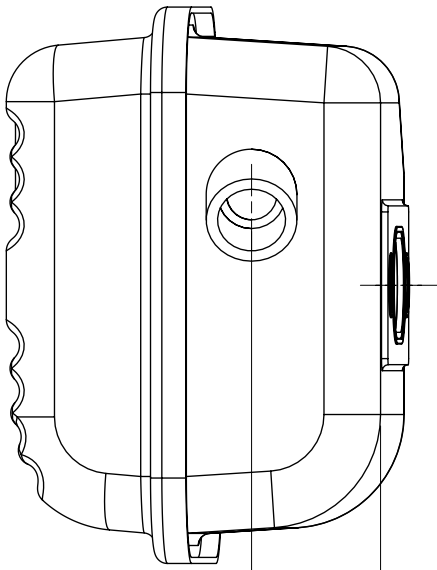


STANDARD TOLERANCE GRADES (ISO 286-1:1988)	
DIMENSION RANGE	IT 15
0-3	±0.20
3-6	±0.24
6-10	±0.29
10-18	±0.35
18-30	±0.42
30-50	±0.50
50-80	±0.60
80-120	±0.70
120-180	±0.80
180-250	±0.93
250-315	±1.05
315-400	±1.15
400-500	±1.25
500-630	±1.40
630-800	±1.60
800-1000	±1.80

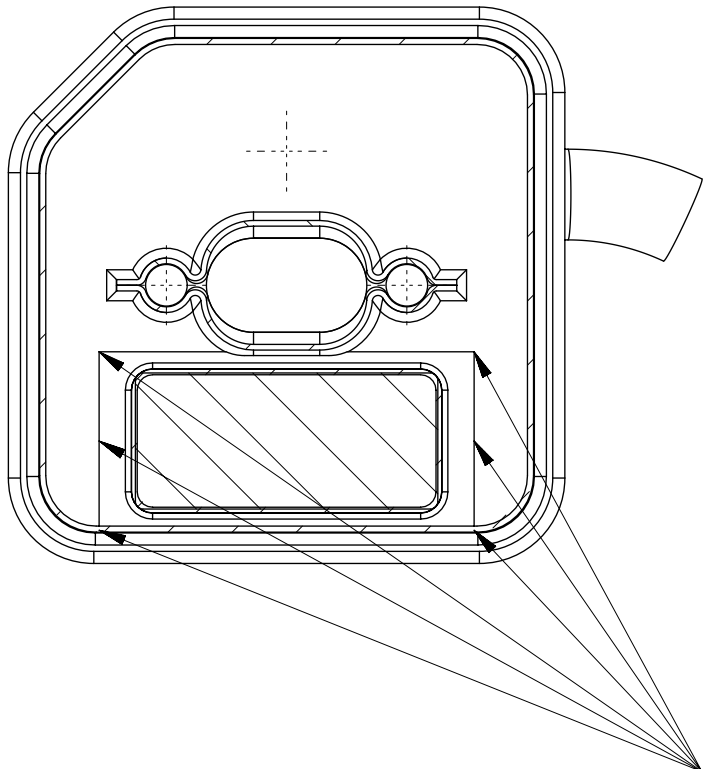


SECTION E-E



10
(3.7°)

11
(17.06)



SECTION C-C

9

5

6X SPOT WELD CORNERS

NOTES:

8

1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA

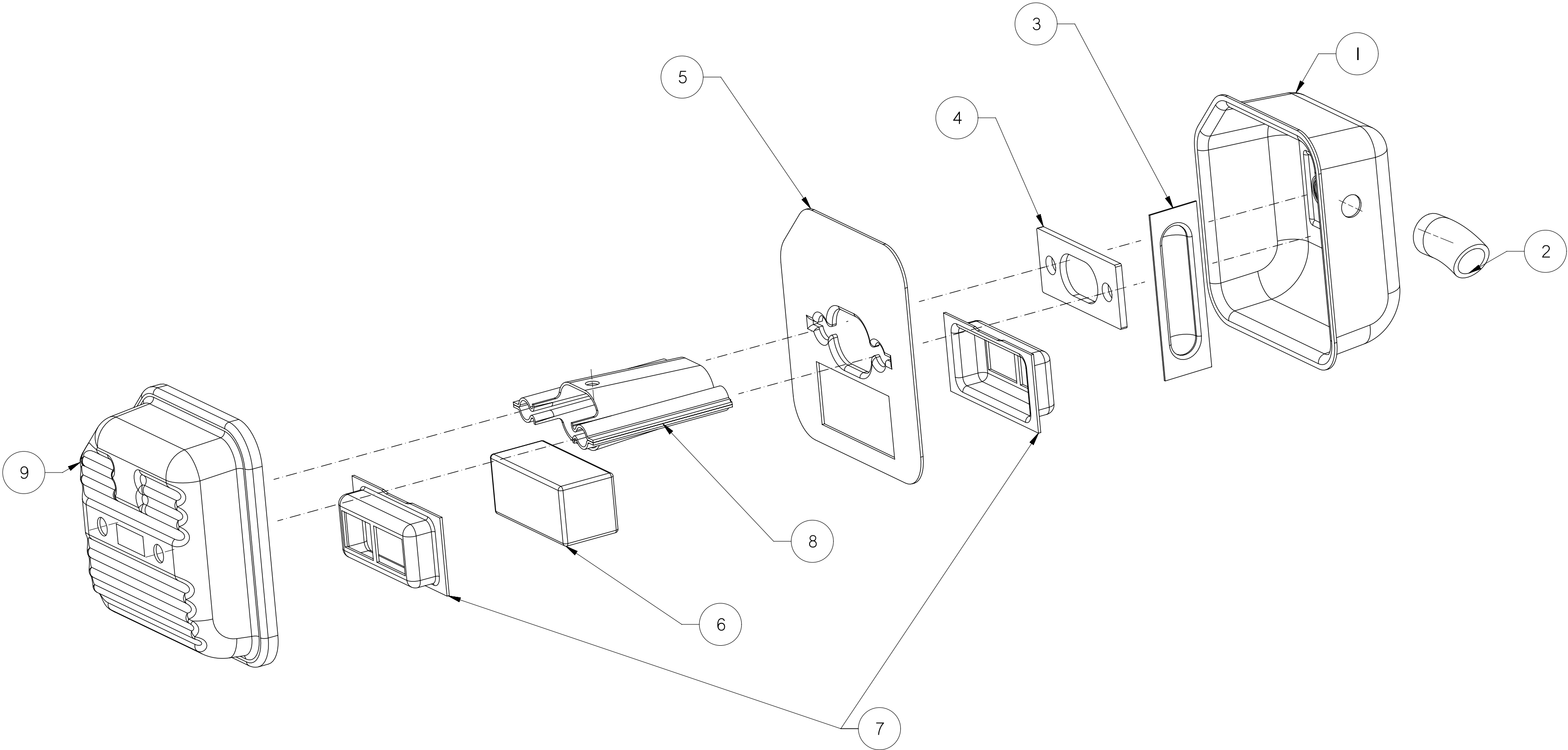
2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS

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TOTAL INSPECTION = 11

SEE SHEET I FOR REVISIONS



NOTES: 10

M I. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA

2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS

TOTAL C THIS PAGE = 0

TOTAL M THIS PAGE = 1

TOTAL INSPECTION = 10